

LCA Case Study for O'Hare International Airport Taxiway A & B Rehabilitation



Presented by:

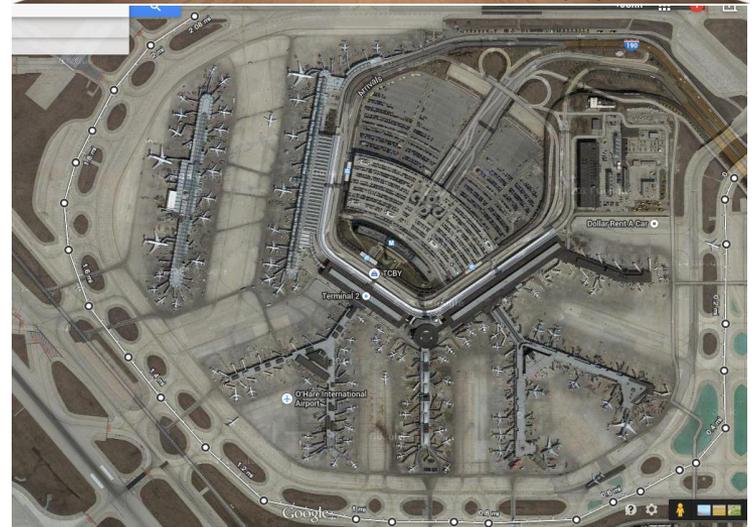
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Overview

- Criticality of Airports
 - LCA-AIR Overview
 - Taxiway A&B Background
 - Rehabilitation Options
 - Results
 - Future Research
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- Acknowledge: Mohammed Sawalha, Michael Sladek, Dr. Hasan Ozer, Dr. Jeffery Roesler and O'Hare Modernization Program





Criticality of Airports

- Airports process 3.3B passengers w/3.6T passenger-miles
- Airports process 55M short-tons freight annually
- Accounts for 8.2% of Transportation Sectors greenhouse gas (GHG) emissions (U.S.)
- Accounts for 3% of world GDP



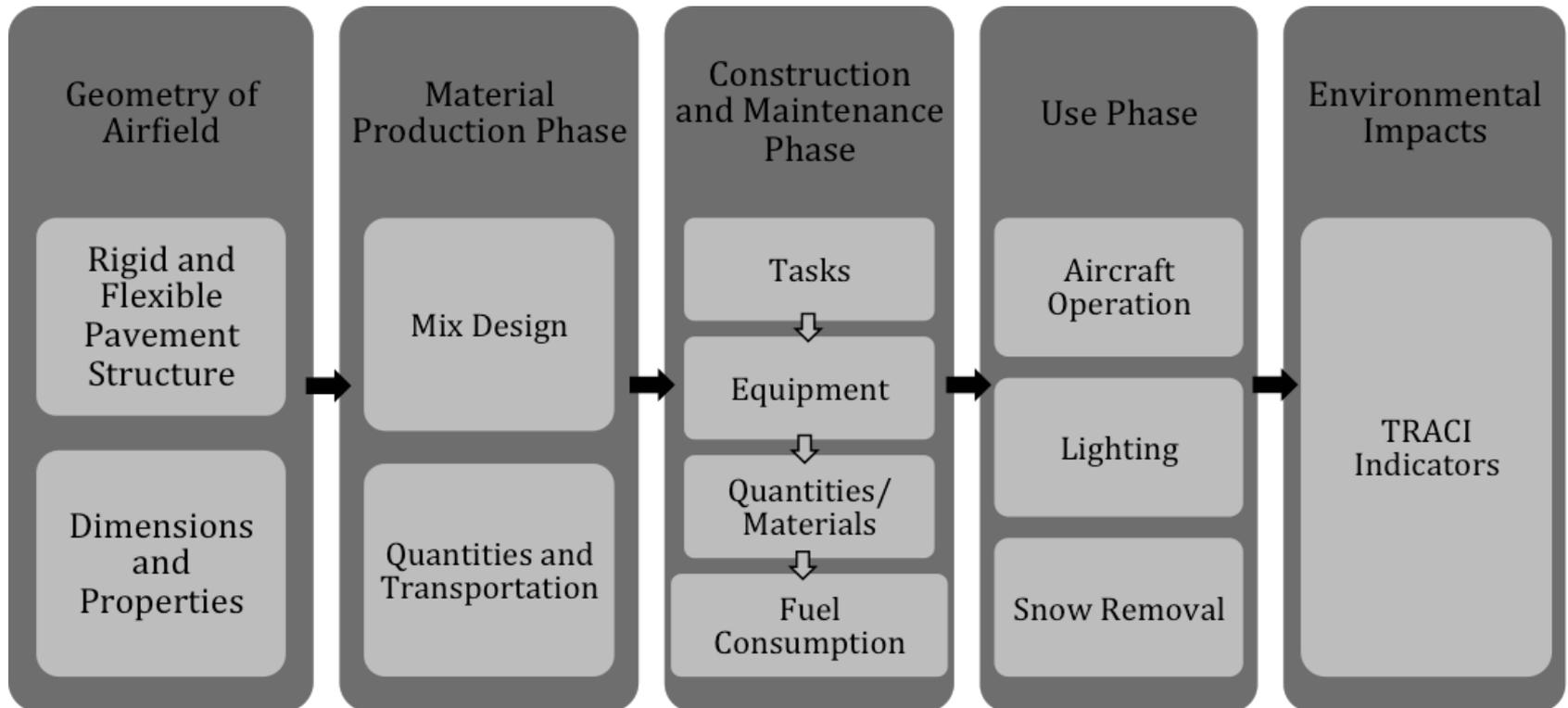


Limitations and Assumptions

- Jet fuel consumption is modeled as kerosene combustion in industrial equipment.
- Construction/mx equipment only consider the diesel fuel consumed
- Feedstock energy is not considered.
- 90% of the maximum take off weight was used for aircraft.
- The aircraft fuel consumption during flight is constant. Air resistance is constant.
- Airfield lights run 12 hrs/day
- Snow removal consumes fuel but deicing chemical impacts are not included in the LCA.
- 5-mile haul distance for concrete (PCC) and asphalt (AC) for initial construction.
- IRI adapted from roadways
- Sweeping assumed to occur 1 per week.

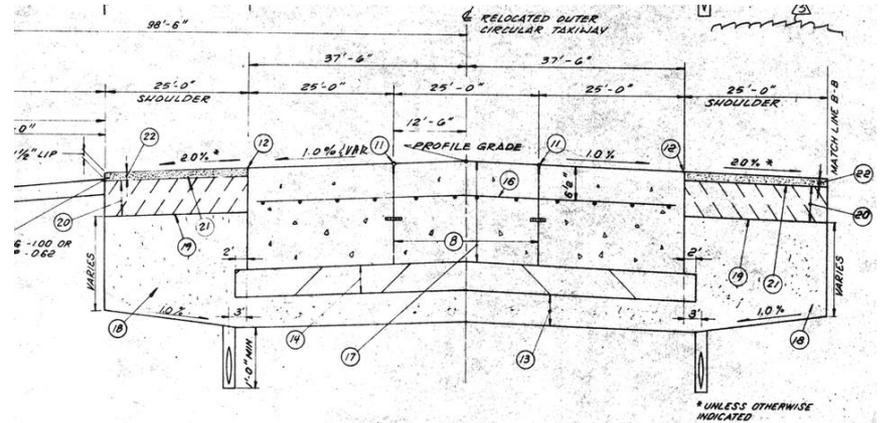


LCA-AIR Tool Overview

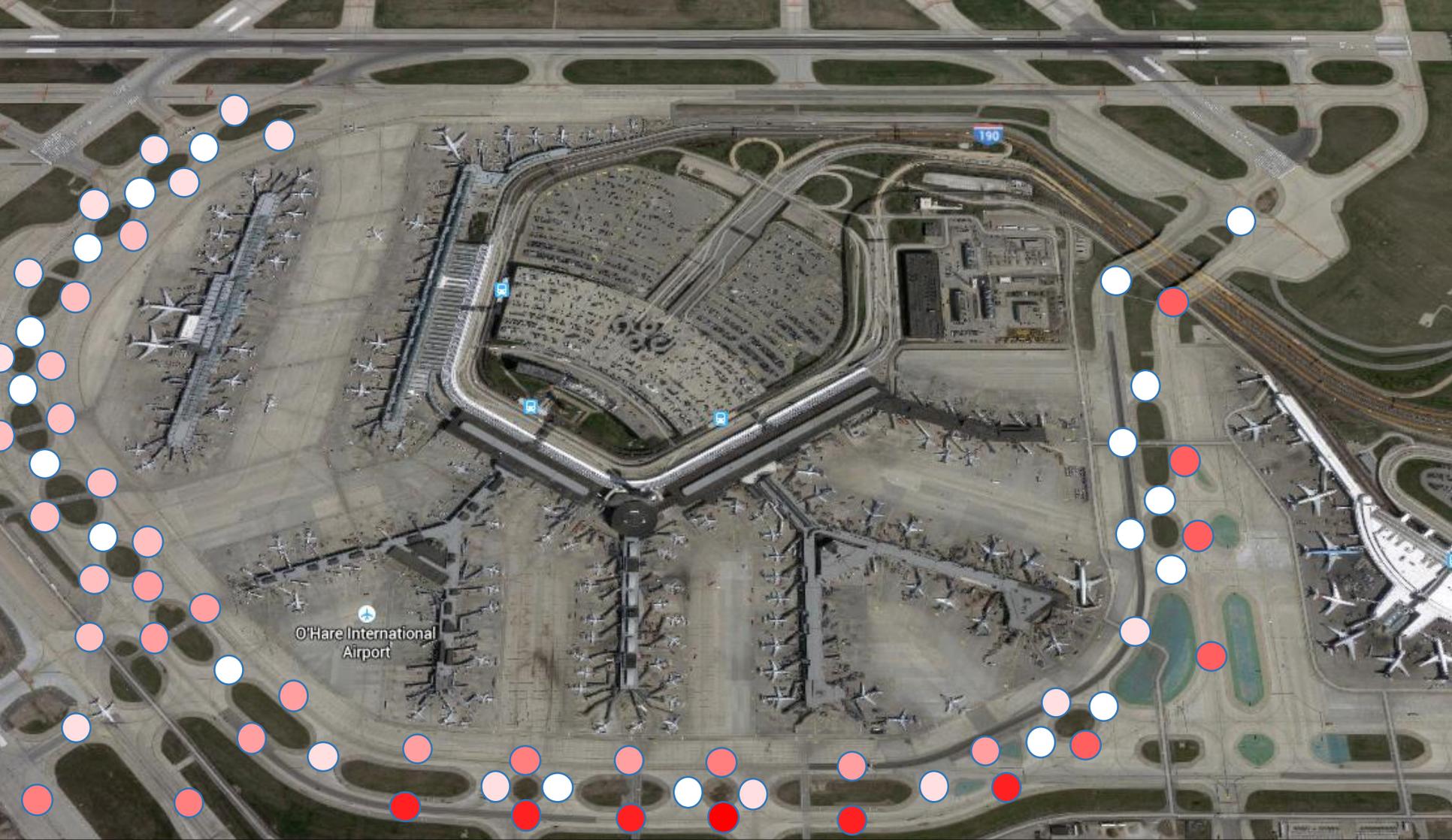


Taxiway A & B

- Constructed 1986 - 1988
 - 11,088' by 75' (25' x 25' slab)
 - 2011 PCI <75 (~40% <50)
 - Longitudinal/transverse crack center lane (primary)
 - Mx plan called for 75% reconstruction by 2013
 - Significant mx on 25%
 - Issues with surface drainage and probable underdrain failure
 - High vol of medium aircraft Group 1-4; <300 kips (90% traffic)



2018 Traffic Projections - Groups 1 - 4

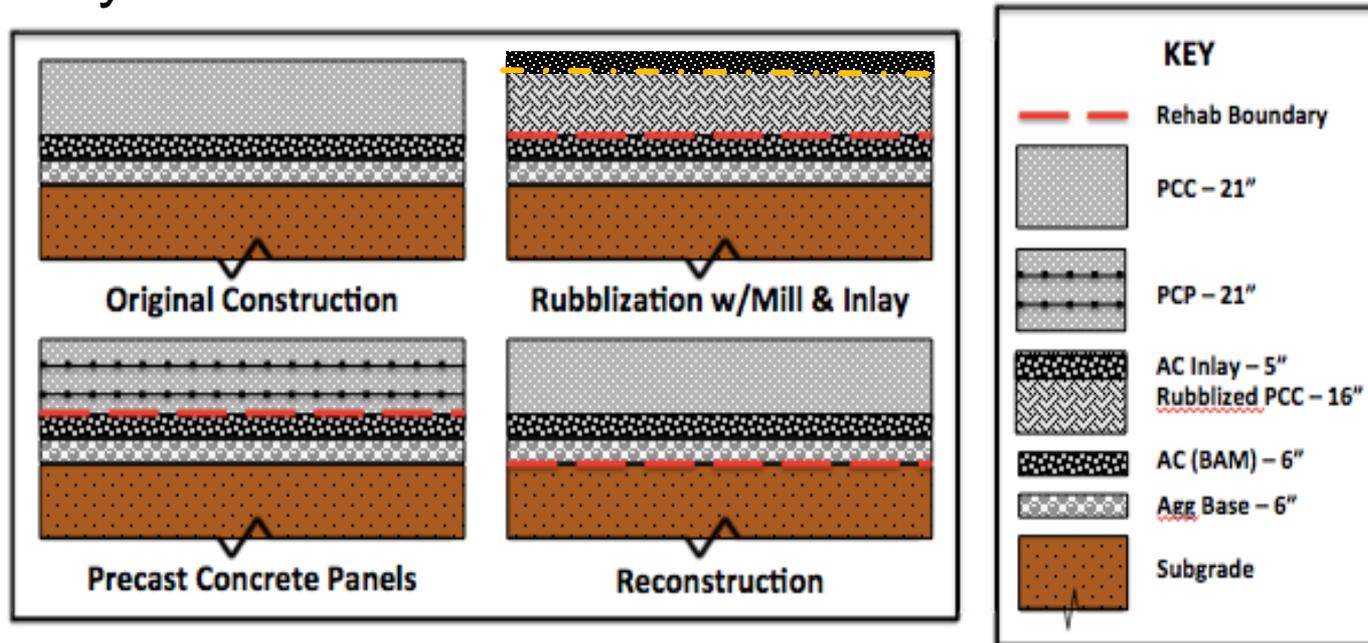


Legend (Number of Projected Operations):



Rehabilitation Options

- 3 selected for further analysis
 - Rubblization, Precast Concrete Panel (PCP), Reconstruction
 - Impact to airlines (closures), longevity and elevation constraints to adjacent features
- Analysis included LCA as another decision data tool





LCA Implementation

- Rehabilitation occurs at the 30 yr point
 - Extend pavement life to 50 yrs (20 yrs more)
- Rubbilization with mill/inlay receives mill/inlay 10 yrs later
- PCP & full-depth reconstruction has 20 yrs design life
- Scope include 200 keel section slabs on southern side of each taxiway (125,000 ft²)
- Material production (MP) and **construction, maintenance and rehabilitation (CMR)** used functional unit of yd²
- Use phase used functional unit pound-mile



Material Production and Initial Construction

- MP impacts are the same for each strategy
- Initial construction equipment impacts
 - Fuel consumption for PCC: 15,794 gal
 - Fuel consumption for AC: 11,899 gal
- Mx activities vary greatly around aircraft (24/7/365)
- Activities were aggregated over time as occurred at specific intervals for analysis

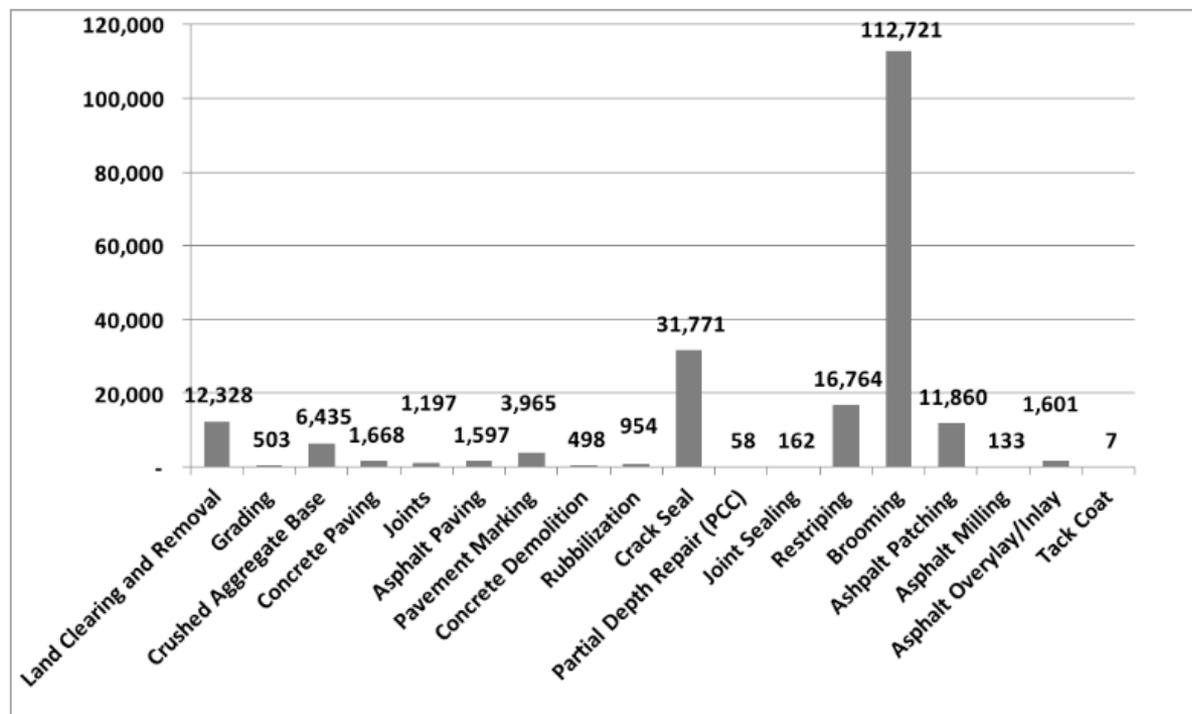


Developed Mx Schedule

- PCC
 - Restriping airfield markings – every ten years
 - Joint and crack sealing – every eight years
 - Full and partial depth repairs – every fifteen years
 - Brooming – every other day
- AC & AC Shoulders
 - Restriping airfield markings – every ten years
 - Crack sealing – every ten years
 - Asphalt patching – every fifteen years
 - Mill/inlay – every fifteen years
 - Mill/inlay – 10 years after the initial rubblization with mill/inlay section

CMR Phase - Rubblization w/Mill & Inlay

- Rubblization consumed: 954 gal
- AC inlays (no shoulders) consumed: 553
- Brooming – critical; 1/5 days shows a 10% redux (weigh FOD!!)
- Crack sealing time & energy intensive
- Total fuel consumed: 204.6K gals





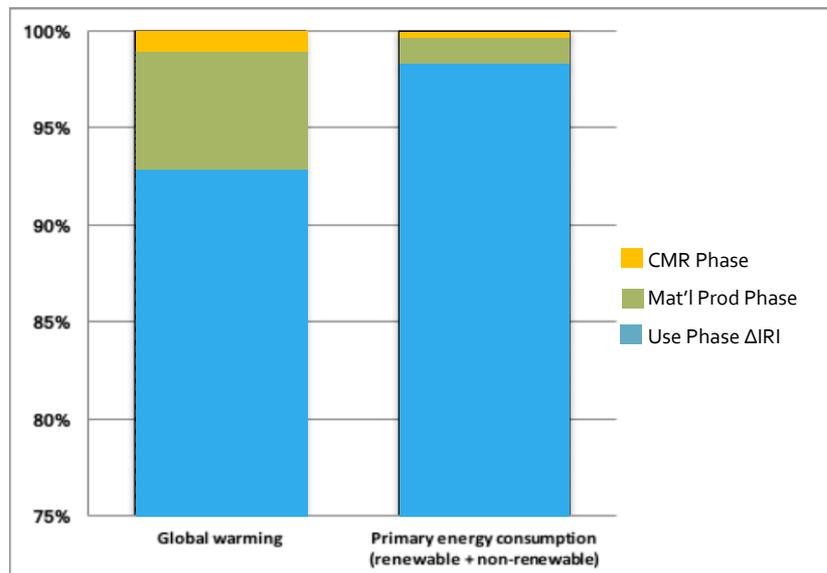
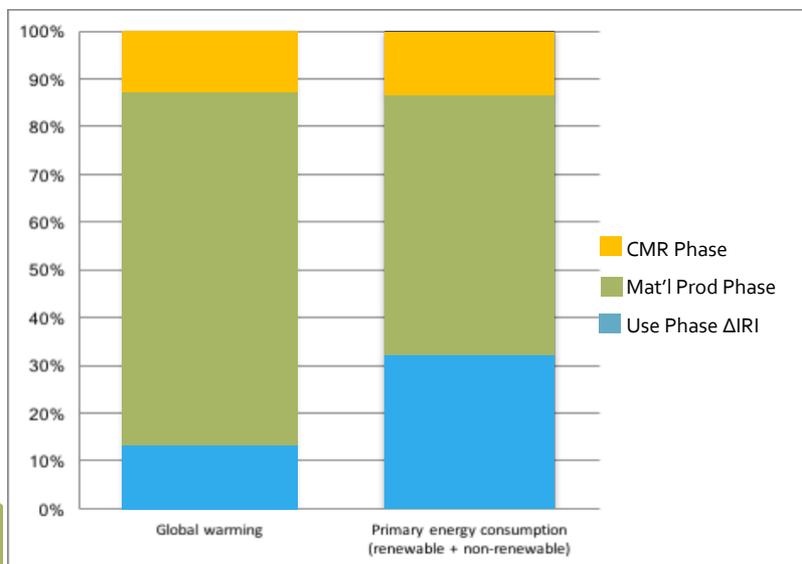
CMR Phase - Rubblization w/Mill & Inlay

- Reused/left in place the most material of strategies
 - Used 24% less energy than PCP
 - Used 30% less energy than reconstruction

 - Used 43% less GWP than PCP
 - Used 37% less GWP than reconstruction

CMR Phase - Rubblization w/Mill & Inlay

- Unlike roadways, increase fuel consumption doesn't dominate....limited time for tire pavement interaction
- Including fuel consumed in flight...Use phase is more dominant than roadways



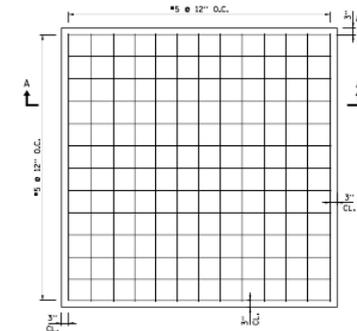
CMR Phase - Precast concrete Panels

- Slab lift-out method
- Additional 523 gal demolition of PCC
- PCP placement added 2,973 gal
 - Steel and leveling sand added work/material to impacts
- Diamond grinding (whole area) added 761 gal
 - Work w/manufacture can increase tolerance = spot grinding
- Reduction in crack sealant and patching operations
- Total fuel consumed CMR: 206.1K gal (2,052 gal more than rubbilization)

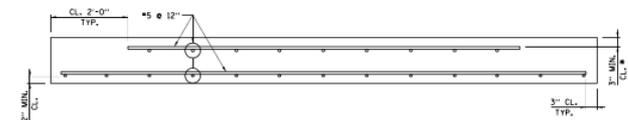


CMR Phase - Precast concrete Panels

- Cast on airfield
 - Used 8% less energy than reconstruction
 - Installation is less intensive
 - Used 9% more GWP than reconstruction
 - Attributed to the two mats of steel in the PCP
- Open to traffic after placement (no curing)



TYPICAL REINFORCEMENT DETAIL FOR CUSTOM SLABS

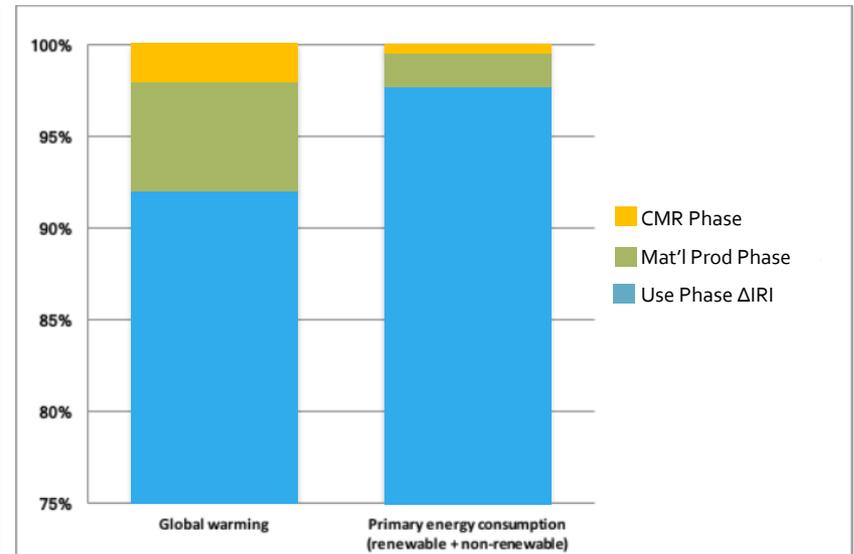
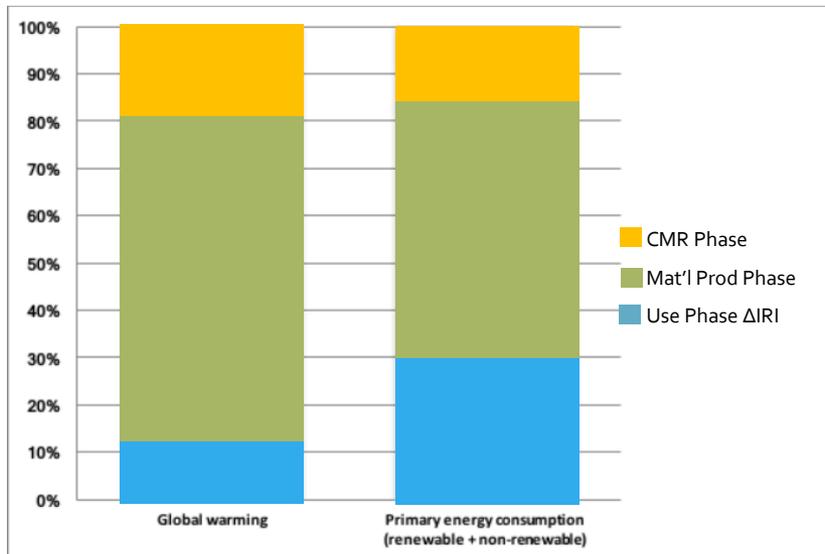


REINFORCEMENT SECTION A-A
TWO MATS OF REINFORCEMENT SHALL BE FOR APPLICATION TO ALL CUSTOM SLABS GREATER THAN 4 FT. LONGITUDINAL LENGTH TO BE OPENED TO TRAFFIC BEFORE GROUTING IS COMPLETED
ALL BARS ARE THEM TO F5T #5 BAR
(Illinois Tollway)



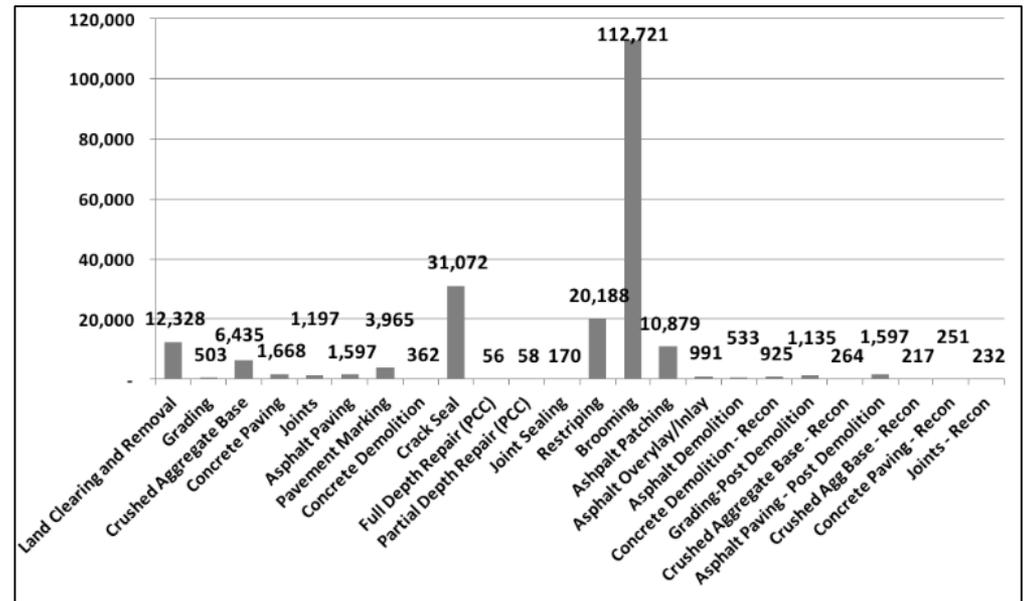
CMR Phase - Precast concrete Panels

- Chart shows and increase in the CMR phase impacts
 - Full-depth PCC and steel



CMR Phase - Reconstruction

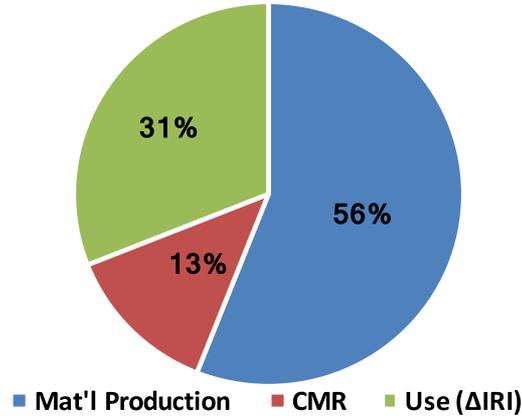
- Most material removed
 - Removal of PCC, AC base course and aggregate subbase
 - Hydraulic hammer on excavator - rapid breakage and removal
- More activities, but fairly rapid....except curing!
 - Can't reopen next day
- Total fuel: 205.2K gal
 - 1,175 gal more than rubbilization
 - 877 less than PCP



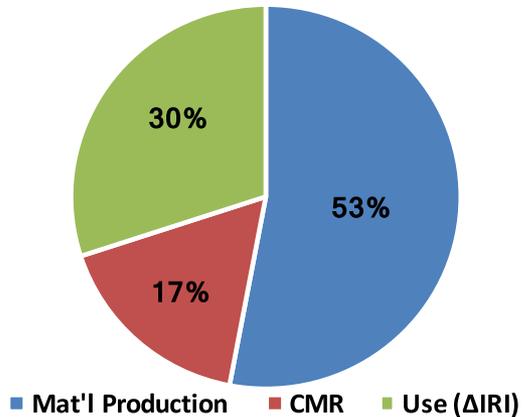
Strategy Summary Breakdown Per Phase



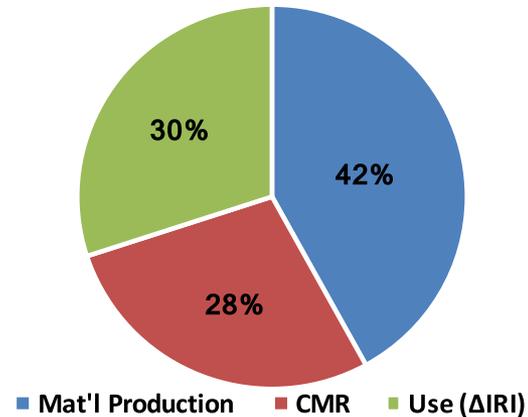
Rubbilization w/Mill & AC Inlay



Precast Concrete Panels



Reconstruction



Quantified Impacts

Rank	Strategy	Impact category	Unit	Total Impact Per yd ²	Total Impact Per lb-mile	Total Impact Per yd ² (ΔIRI Only)	Total Impact Per lb-mile (ΔIRI Only)
1	Rubblization w/Mill/AC Inlay	Global warming	kg CO2 eq	2.395E+03	4.31E-10	2.00E+02	3.93E-11
2	Reconstruction	Global warming	kg CO2 eq	2.409E+03	4.73E-10	2.15E+02	4.22E-11
3	Precast Concrete Panel	Global warming	kg CO2 eq	2.413E+03	4.74E-10	2.18E+02	4.29E-11

Rank	Strategy	Impact category	Unit	Total Impact Per yd ²	Total Impact Per lb-mile	Total Impact Per yd ² (ΔIRI Only)	Total Impact Per lb-mile (ΔIRI Only)
1	Rubblization w/Mill/AC Inlay	Primary energy consumption (renewable + non-renewable)	TJ	0.1861	3.58E-08	0.00518	1.02E-09
2	Precast Concrete Panel	Primary energy consumption (renewable + non-renewable)	TJ	0.1863	3.66E-08	0.00540	1.06E-09
3	Reconstruction	Primary energy consumption (renewable + non-renewable)	TJ	0.1864	3.66E-08	0.00547	1.07E-09



Further Research Areas

- **LCA Tools for Airports!**
- Develop complex components of use phase
 - Aircraft tire-pavement interaction
 - Roughness impacts on fuel burn
 - Air resistance/density for in-flight
 - Fuel burn intensity for various flight status
 - Establish allocation standard for aircraft fuel burn
 - Attribute $\frac{1}{2}$ and $\frac{1}{2}$ to each airfield ... or ... other method to account for fuel burn impacts
 - Partnership with aircraft manufacturers
- Account for tug (plane & freight) and ground equipment
- End of life phase – unique opportunities and timeline which differ from roadways



Questions





Backup Slides



LCA-AIR Use Phase - Aircraft Fuel Consumption

- Vehicle tire-pavement interaction is heavily researched for fuel consumption increase from ΔIRI ... **not the case aircraft tire-pavement interaction**
 - No 'IRI' models for airfields
 - Adapted an IRI deterioration model from roadways
- Aircraft are only on pavement for ~30 min/flight
 - Limited and short-sighted accounting for combustion of JP-8
 - Significant amount of fuel consumption is take-off and cruising (no tire pavement interaction!!)
 - Fuel burn intensity for short vs. long flights